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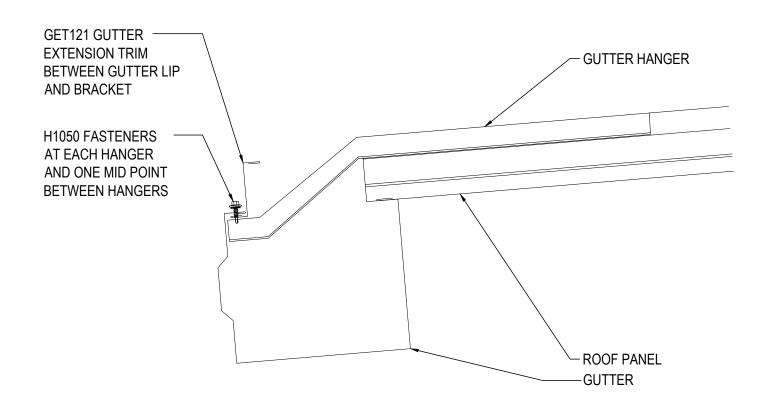


VERTICAL RIB ROOF PANELS

ED3005 - GUTTER EXTENSION TRIM

Download the DWG file by clicking here.

NOTE: IT IS RECOMMENDED TO TEMPORARILY FASTEN THE GUTTER EXTENSION TRIM TO THE GUTTER PRIOR TO INSTALLING GUTTER WITH POP RIVETS. THEN INSTALL FASTENERS AT TIME OF GUTTER INSTALLATION. SEE THE GUTTER INSTALLATION DETAIL FOR FURTHER INSTRUCTIONS.



GUTTER EXTENSION TRIM DETAIL

OPTIONAL GUTTER EXTENSION TRIM DETAIL

ED3005

Detailer Notes:

1) THIS DETAIL CAN BE USED WITH ANY PANEL TYPE - LOC SEAM / TRAPEZOIDAL / IMP / R-PANEL

Issued : 10.14.22 (2020-039) **CERTIFIED ERECTION DETAILS** Detail Size (W x H) : 1 x 1

Issued By: SLF



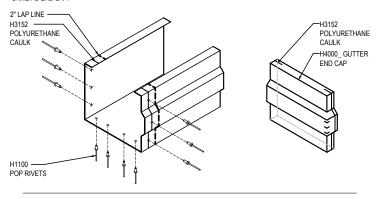
VERTICAL RIB ROOF PANELS

ED3010 - ON-SLOPE GUTTER w/ WALL PANEL

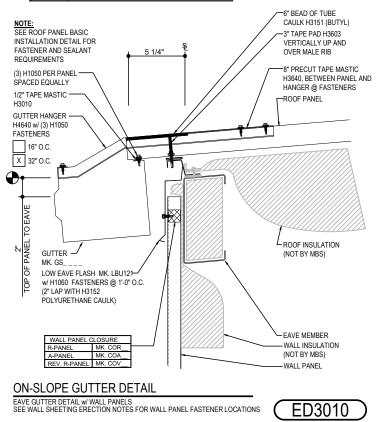
Download the DWG file by clicking here.

GUTTER LAP & END CAP

APPLY BEAD OF POLYURETHANE CAULK 1° FROM END OF TRIM AND LAP SECTIONS 2° AND FASTEN AS SHOWN. TO TERMINATE THE GUTTER APPLY POLYURETHANE CAULK TO THREE SIDES OF END CAP AND TOP RETURN AREA AS SHOWN AND INSERT INTO THE GUTTER LEAVING 1/2° EXPOSED. ATTACH WITH RIVETS SAME AS END LAP.



NOTE 1: PANEL RIB MUST BE HAND CRIMPED 90° (NOT 360°) PRIOR TO INSTALLING GUTTER BRACKET!



Detailer Notes:

1) CLOSURES LOW EAVE LAYER DEFAULT IS ON. LAYER MUST BE TURNED OFF IF CLOSURES ARE NOT REQUIRED.

Issued: 10.14.22 (2020-039) CERTIFIED ERECTION DETAILS Detail Size (W x H): 1 x 2



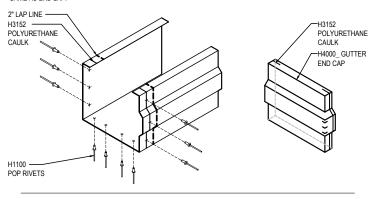
VERTICAL RIB ROOF PANELS

ED3040 - ON-SLOPE GUTTER w/ MASONRY WALL

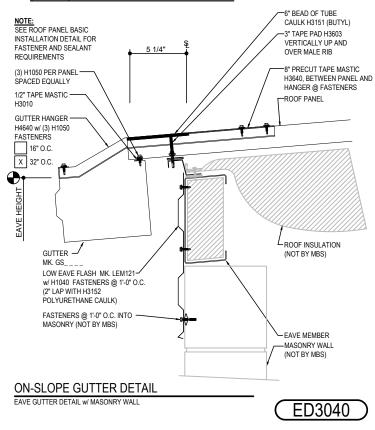
Download the DWG file by clicking here.

GUTTER LAP & END CAP

APPLY BEAD OF POLYURETHANE CAULK 1° FROM END OF TRIM AND LAP SECTIONS 2° AND FASTEN AS SHOWN. TO TERMINATE THE GUTTER APPLY POLYURETHANE CAULK TO THREE SIDES OF END CAP AND TOP RETURN AREA AS SHOWN AND INSERT INTO THE GUTTER LEAVING 1/2° EXPOSED. ATTACH WITH RIVETS SAME AS END LAP.



NOTE 1: PANEL RIB MUST BE HAND CRIMPED 90° (NOT 360°) PRIOR TO INSTALLING GUTTER BRACKET!



Detailer Notes:

1) N/A

Issued: 10.14.22 (2020-039) CERTIFIED ERECTION DETAILS Detail Size (W x H): 1 x 2



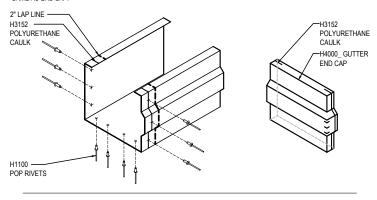
VERTICAL RIB ROOF PANELS

ED3050 - ON-SLOPE GUTTER w/ SUPPORTING MASONRY WALL

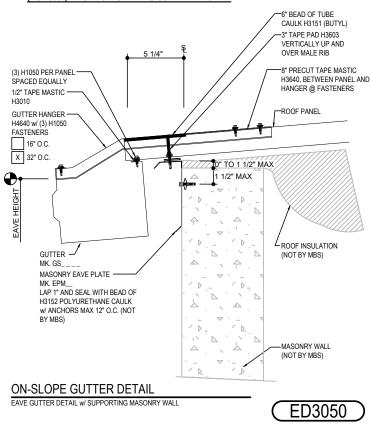
Download the DWG file by clicking here.

GUTTER LAP & END CAP

APPLY BEAD OF POLYURETHANE CAULK 1° FROM END OF TRIM AND LAP SECTIONS 2° AND FASTEN AS SHOWN. TO TERMINATE THE GUTTER APPLY POLYURETHANE CAULK TO THREE SIDES OF END CAP AND TOP RETURN AREA AS SHOWN AND INSERT INTO THE GUTTER LEAVING 1/2° EXPOSED. ATTACH WITH RIVETS SAME AS END LAP.



NOTE 1: PANEL RIB MUST BE HAND CRIMPED 90° (NOT 360°) PRIOR TO INSTALLING GUTTER BRACKET!



Detailer Notes:

1) N/A

Issued: 10.14.22 (2020-039) CERTIFIED ERECTION DETAILS Detail Size (W x H): 1 x 2



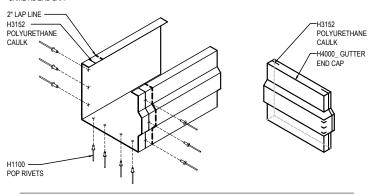
VERTICAL RIB ROOF PANELS

ED3070 - ON-SLOPE GUTTER w/ NO WALL PANEL

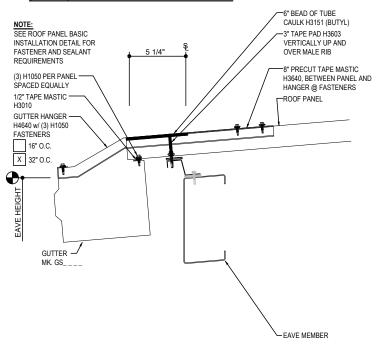
Download the DWG file by clicking here.

GUTTER LAP & END CAP

APPLY BEAD OF POLYURETHANE CAULK 1° FROM END OF TRIM AND LAP SECTIONS 2° AND FASTEN AS SHOWN. TO TERMINATE THE GUTTER APPLY POLYURETHANE CAULK TO THREE SIDES OF END CAP AND TOP RETURN AREA AS SHOWN AND INSERT INTO THE GUTTER LEAVING 1/2° EXPOSED. ATTACH WITH RIVETS SAME AS END LAP.



NOTE 1: PANEL RIB MUST BE HAND CRIMPED 90° (NOT 360°) PRIOR TO INSTALLING GUTTER BRACKET!



ON-SLOPE GUTTER DETAIL

EAVE GUTTER DETAIL w/ NO WALL PANEL

ED3070

Detailer Notes:

1) N/A

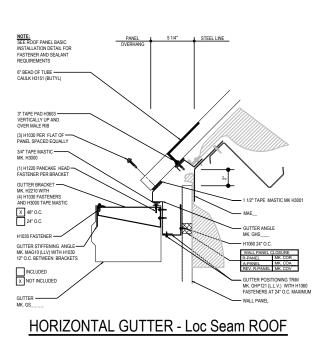
Issued: 10.14.22 (2020-039) CERTIFIED ERECTION DETAILS Detail Size (W x H): 1 x 2

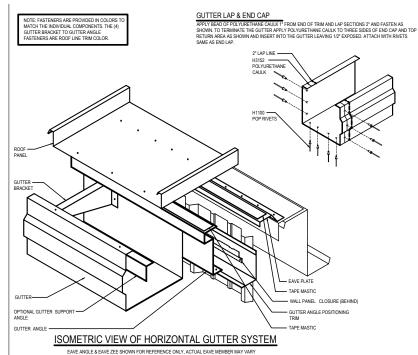


VERTICAL RIB ROOF PANELS

ED3310 - HORIZONTAL GUTTER w/ WALL PANEL

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THE PURPOSE OF THE POSITIONING TRIM IS TO ALLOW ADJUSTMENT OF THE GUTTER ANGLE SO THAT IT CAN BE ALIGNED PLUMB. IT ALSO PROVIDES ADJUSTMENT IN THE EVENT THE WALL IS NOT STRAIGHT AND IT ALSO HIDES ANY UNPAINTED MATERIALS. GUTTER ANGLE (SHOWN FOR REFERENCE ONLY IN THIS STEP) IT IS RECOMMENDED TO HOLD THE GHP121 1" SHORT OF THE OUTSIDE EDGE OF THE WALL CORNER TRIM. WALL PANEL CLOSURE GUTTER ANGLE POSITIONING TRIM MK. GHP121 (L.L.V.)

STEP 1

MEASURE DOWN 5 14" FROM THE BOTTOM OF ROOF PANEL & MARK THE WALL PANEL. INSTALL THE GHP121 AT THIS LOCATION, LEWES A 18" TO 14" GAP AT GAP121 ENDS. DO NOT LAP THEM INSTALL THE WALL PANEL. CLOSURE AT THE AMALE THAN END THEM STALL THE WALL PANEL.

NOTE: THE ALIGNMENT OF THE GUTTER ANGLE IS CRITICAL TO THE FINAL APPEARANCE AND STRAIGHTNESS OF THE HORIZONTAL GUTTER SYSTEM. (3) H1030 PER ELAT OF PANEL 1 1/2" TAPE MASTIC H3001 = GUTTER ANGLE LAP NOTES
AT GUTTER ANGLE ENDS, BUTT THE PIECES
TOGETHER, DO NOT LAP THEM. IMPORTANT NOTE GUTTER ANGLE POSITIONING TRIM MK. GHP121 (LL.V.) AT GUTTER ENDS, HOLD THE GUTTER ANGLE FLUSH WITH THE END OF GHP121 TRIM. - H1060 24" O.C.

APPLY TAPE MASTIC TO THE GUTTER ANGLE AS SHOWN. ALIGN & CLAMP THE GUTTER ANGLE TO THE ROOF PANEL. FASTEN THE GUTTER ANGLE TO THE ROOF PANEL. PLUMB THE GUTTER ANGLE AND FASTEN THE GHP121 TO THE GUTTER ANGLE.

OF LUNAL INSTALLATION

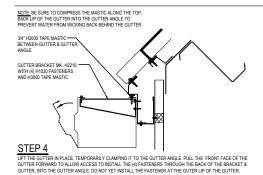
IF DESIRED, STEPS 2 AND 3 CAN BE COMBINED

AND DONE ON THE GROUND. IF THAT IS DONE,
THE PARCACE HEAD FASTENER WOULD NOT
BE REQUIRED. INSTEAD ATTACH HE (a) HIDDO
FASTENERS IN THE BACK OF THE GUITER

ASSEMBLY CAN THEN BE LUTED ON PLACE AS A
SINGLE UNIT. THIS PROCEDURE IS MERELY

OPTIONAL AND NOT RECOMMENDED FOR LONG
BUILDINGS. OPTIONAL INSTALLATION CONTINUOUS H3000 3/4" TAPE MASTIC (SEE NOTE ABOVE) GUTTER BRACKET MK. H2210 PANCAKE HEAD FASTENER MK. GUTTER MK. GS

MARK THE LOCATIONS OF THE GUTTER BRACKETS, BASED ON THE SPACING SHOWN ABOVE LEFT. APPLY TAPE MASTIC TO THE VERTICAL BACK LEGS OF THE BRACKETS, INSTALL AN HIZZO FASTENER AT THE BACK LIP OF THE GUTTER ONLY AT THIS TIME. APPLY TAPE MASTIC ALONG THE FULL LEWIGHT OF THE FOR OF THE BACK LIP OF THE GUTTER ONLY



NOTE: IF THE OPTIONAL GUTTER SUPPORT ANGLE IS REQUIRED IN THE DETAIL, SKIP TO STEP 6. IF IT IS NOT REQUIRED, CONTINUE WITH STEP 5. REFER TO THE DETAIL AT TOP LEFT TO DETERMINE WHETHER OR NOT IT IS REQUIRED. AFTER THE (4) FASTENERS ARE INSTALLED THROUGH THE GUTTER BRACKETS & INTO THE GUTTER ANGLE, ALONG THE ENTIRE LENGTH OF A SECTION OF GUTTER. THE FASTENER AT THE FRONT LP OF THE GUTTER CAN BE INSTALLED. CLAMPING THE BRACKET TO THE GUTTER FACILITATES ASHER INSTALLATION.

NOTE: IF THE OPTIONAL GUTTER SUPPORT ANGLE IS REQUIRED, IT CAN BE INSTALLED AT THIS TIME. THE FASTENER AT THE FRONT LIP OF THE GUTTER WILL GO THROUGH THE GUTTER, GUTTER SUPPORT ANGLE, AND THE GUTTER BRACKET. FASTENER PER BRACKET SUPPORT ANGLE NOTES SUPPORT ANGLE NOTES
AT THE END PIECES OF GUTTER, HOLD
THE GUTTER SUPPORT ANGLE 2º FROM
THE END OF THE GUTTER. THIS WILL
KEEP IT OUT OF THE WAY OF THE
GUTTER END CAP WHEN THOSE ARE
INSTALLED (SEE CORNER DETAIL). GUTTER SUPPORT ANGLE (L.L.V.) MK MAG10 STEP 6 ATTER THE (I) ASTENERS ARE INSTALLED THROUGH THE GUTTER BRACKETS & INTO THE GUTTER ANGLE, ALONG THE ENTIRE LENGTH OF A SECTION OF GUTTER. THE FASTENER AT THE FRONT UP OF THE GUTTER ANGLE OLD ANNIHOLD BRANCHES GUTTER SUPPORT ANGLE

BRACKET TO THE GUTTER FACILITATES EASIER INSTALLATION.

Detailer Notes:

1) CLOSURES LOW EAVE LAYER DEFAULT IS ON. LAYER MUST BE TURNED OFF IF CLOSURES ARE NOT REQUIRED.

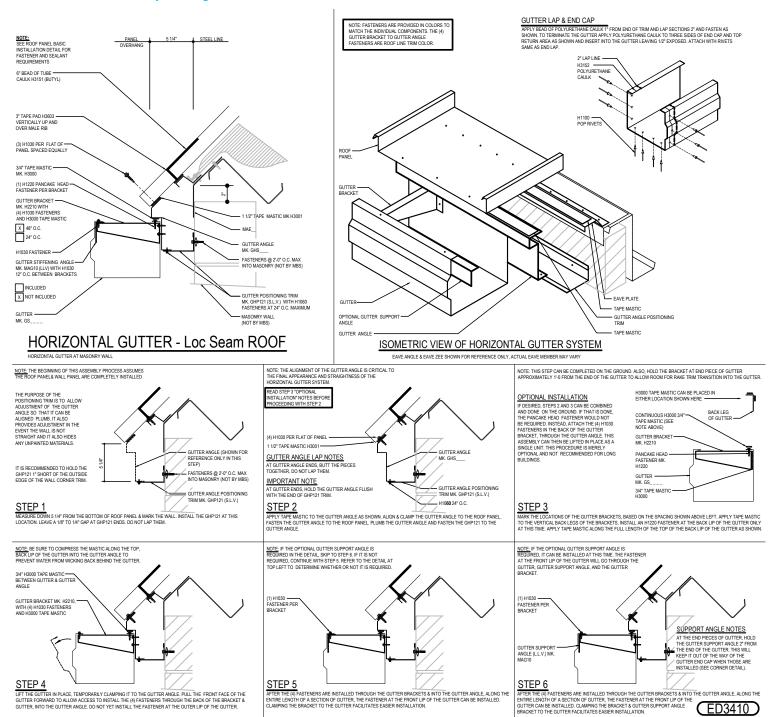
: 10.14.22 (2020-039) **CERTIFIED ERECTION DETAILS** Detail Size (W x H): 3 x 3 Issued



VERTICAL RIB ROOF PANELS

ED3410 - HORIZONTAL GUTTER w/ MASONRY WALL

Download the DWG file by clicking here.



Detailer Notes:

1) CLOSURES LOW EAVE LAYER DEFAULT IS ON. LAYER MUST BE TURNED OFF IF CLOSURES ARE NOT REQUIRED.

Issued: 10.14.22 (2020-039) CERTIFIED ERECTION DETAILS Detail Size (W x H): 3 x 3



VERTICAL RIB ROOF PANELS

ED3610 - ON-SLOPE GUTTER w/ INSULATED WALL PANEL

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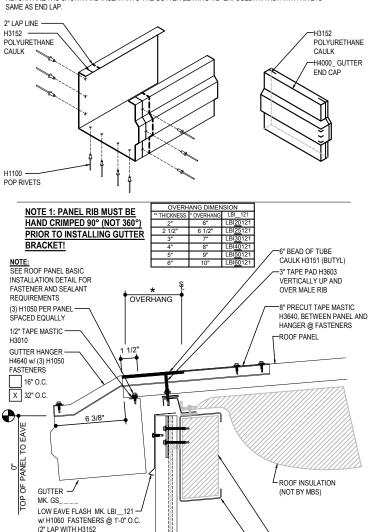
GUTTER LAP & END CAP

POLYURETHANE CAULK)

ON-SLOPE GUTTER DETAIL

EAVE GUTTER DETAIL W/ INSULATED WALL PANELS SEE INSULATED WALL SHEETING ERECTION DETAILS FOR INSTALLATION

APPLY BEAD OF POLYURETHANE CAULK 1" FROM END OF TRIM AND LAP SECTIONS 2" AND FASTEN AS SHOWN. TO TERMINATE THE GUTTER APPLY POLYURETHANE CAULK TO THREE SIDES OF END CAP AND TOP RETURN AREA AS SHOWN AND INSERT INTO THE GUTTER LEAVING 1/2" EXPOSED. ATTACH WITH RIVETS



Detailer Notes:

1) N/A

: 10.14.22 (2020-039) **CERTIFIED ERECTION DETAILS** Detail Size (W x H): 1 x 2 Issued Issued By: WME

PANEL THICKNESS

IF EAVE MEMBER IS EAVE STRUT AS SHOWN, FILL WITH INSULATION EAVE MEMBER

-INSULATED WALL PANEL

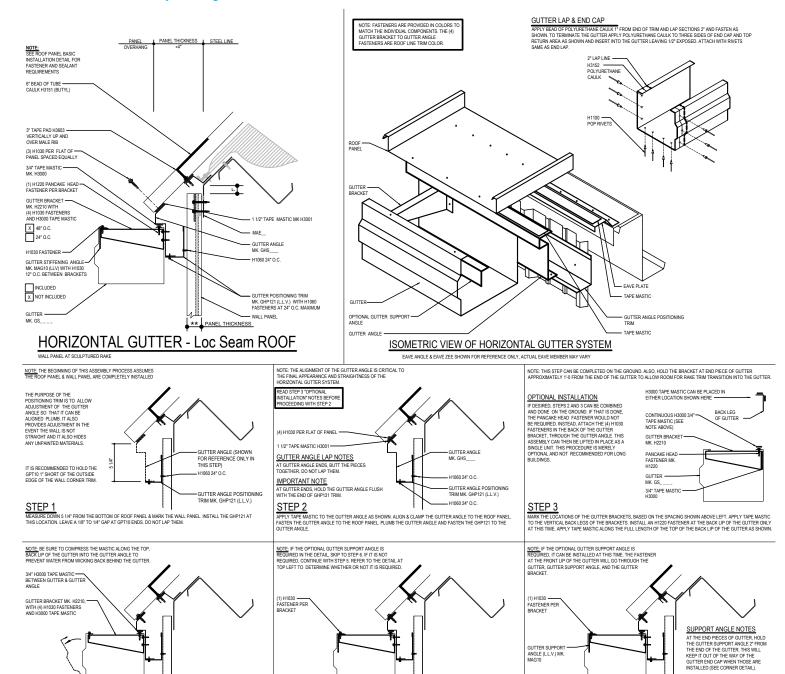
ED3610



VERTICAL RIB ROOF PANELS

ED3620 - HORIZONTAL GUTTER w/ INSULATED WALL PANEL

Download the DWG file by clicking here.



Detailer Notes:

LIFT THE GUTTER IN PLACE, TEMPORARLY CLAMPING IT TO THE GUTTER ANGLE. PULL THE FRONT FACE OF THE GUTTER FORWARD TO ALLOW ACCESS TO INSTALL THE (4) FASTENERS THROUGH THE BACK OF THE BRACKET & GUTTER, INTO THE GUTTER ANGLE DO NOT YET INSTALL THE FASTENERS AT THE OUTER IN POF THE GUTTER.

1) CLOSURES LOW EAVE LAYER DEFAULT IS ON. LAYER MUST BE TURNED OFF IF CLOSURES ARE NOT REQUIRED.

AFTER THE (4) FASTENERS ARE INSTALLED THROUGH THE GUTTER BRACKETS & INTO THE GUTTER ANGLE, ALONG THE ENTIRE LENGTH OF A SECTION OF GUTTER. THE FASTENER AT THE FRONT LP OF THE GUTTER CAN BE INSTALLED. CLAMPING THE BRACKET TO THE GUTTER FACILITATES ASHER INSTALLATION. STEP 6

ATTER THE (I) ASTENERS ARE INSTALLED THROUGH THE GUTTER BRACKETS & INTO THE GUTTER ANGLE, ALONG THE ENTIRE LENGTH OF A SECTION OF GUTTER. THE FASTENER AT THE FRONT UP OF THE GUTTER ANGLE OL AUPRIOR BEBACKETS GUTTER SUPPORT ANGLE

BRACKET TO THE GUTTER FACILITATES EASIER INSTALLATION.

Issued By: SLF